

**Opportunities for partnership with BOOST Collaborative**

Be a LEADER in the Childhood Obesity Prevention Movement!  
Join us at the 2nd Annual

**Healthy Behaviors Conference**

Changing Lives. Saving Lives.

**December 7-9, 2011**  
Bahia Resort Hotel, Mission Bay  
San Diego, California

[Click here to learn more about becoming a Presenter](#)

[Click here to learn more about becoming an Exhibitor](#)

[Register to Attend, only \\$285 until August 31st!](#)

**boost**  
BEST OF OUT-OF-SCHOOL TIME  
CONFERENCE

**INSPIRE YOUTH**  
**INSPIRE LEARNING**  
**INSPIRE CHANGE**

**APRIL 25 - APRIL 28, 2012**  
PALM SPRINGS CONVENTION CENTER  
PALM SPRINGS, CALIFORNIA

[Click here to learn more about becoming a Presenter](#)

[Click here to learn more about becoming an Exhibitor](#)

[Register to Attend, only \\$410 until October 14th!](#)

**boost** BEST OF OUT-OF-SCHOOL TIME COLLABORATIVE

**CS** CENTER FOR CHILDHOOD OBESITY PREVENTION

**Healthy Behaviors INITIATIVE**

**WHO SHOULD ATTEND?**

*Out-of-school time program professionals working in the areas of:*

Before and After School Programs, Gang and Violence Prevention, Alcohol, Tobacco, and other Drug Prevention Programs, Character Education, Service Learning and Volunteer Programs, Parks & Recreation, Safe Schools, Curriculum & Academic Support Programs, Homeless and Runaway Youth, Family Support Services, Law Enforcement, Community Schools, Mental Health Practitioners and School Counselors, School Age Care & Child Care Programs, Jobs, Internships, and Career Programs, Community Based Organizations, Parent Teacher Organizations, Probation, Mentoring Programs, Camps, Higher Education, Foster Youth, Child Advocates, Faith-Based Organizations, Arts and Culture, Juvenile Diversion Programs, Summer Programs, Health Care, Special Education, Parents/Guardians, Military Programs, Organized Sports Leagues, Teachers, School Boards, LGBTQ - Lesbian, Gay, Bisexual, Transgender, Questioning, Policymakers, STEAM - Science, Technology, Engineering, Arts, Mathematics, Local Business, ROP - Regional Occupational Programs and Service Clubs.

